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**D2565-101**  
**Job Sheet 186448**



**Part No:** D2565-101

**Job Qty:** 6 ea

**Part Name:** Strut



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/15/18

**Job Tracking No:**

**Due Date:** 11/29/18

**Created By:** Jesse White

**Type:** Stock

**Description:** SIOP

**Note:** DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 6 Ea  | 11/29/18   | 11/29/18 | 0.00      | 0.00    | Start Up Small Fab-4  |           | DAS 58 DAS     |
| 100   | Brake NC           | 6 pcs | 11/29/18   | 11/29/18 | 0.74      | 0.82    | Brake NC 3            |           | 9-89 58 DAS    |
| 120   | QC                 | 6 pcs | 11/29/18   | 11/29/18 | 0.00      | 0.00    | QC5                   |           | 9-89 38        |
| 130   | Powdercoat         | 6 pcs | 11/29/18   | 11/29/18 | 0.00      | 0.16    | Powdercoat2           |           | Bl 19-02-4 DAS |
| 140   | QC                 | 6 pcs | 11/29/18   | 11/29/18 | 0.00      | 0.00    | QC3                   |           | FEB 04 2019 68 |
| 150   | Packaging          | 6 pcs | 11/29/18   | 11/29/18 | 0.00      | 0.00    | Packaging3            | ST353     | FEB 04 2019 89 |
| 160   | QC21-SA            | 6 Ea  | 11/29/18   | 11/29/18 | 0.00      | 0.00    | QC21                  |           | FEB 04 2019 21 |

Part Op 100 - 1- Punch as per Dwg D2565 using DT 8313 2- Drill hole open to .316 Ø as per Dwg D2565 (one end only) 3- Deburr  
Descriptions: 130 - START TIME: 2.35 CUT-HOOD FINISH 3.05

### Job BOM

| Part / Item      | Component Name              | Quantity             | Operation             | Container |
|------------------|-----------------------------|----------------------|-----------------------|-----------|
| M304TR0.750W.049 | 304 Round Tube .750 X .049W | 10.2600 ft (1.71 ea) | 90-Start up Operation | S 126573  |

20.77

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated |
|-----------------------|------------------|----------|-----------|-----------|
| 90-Start up Operation | M304TR0.750W.049 | 10       | 213       | 0         |



**Container No:** S140869



**Part:** D2565-101

**Job No:** 186448

**Serial No/Batch:** S140869

**Revision:**

**Inspector:**

**Exp. Date:**

**Instructions:** Various STC's

**Date:** 12/29/18

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